

DECLARATION

I, Emiko Amano declare that:

1. I reside at c/o Saikyo Patent Office, Shikishima Building
6th Floor, 2-6, Bingomachi 3-chome, Chuo-ku, Osaka, Japan.

2. I understand and read both the Japanese and the English
languages.

3. The attached is a full true and faithful English
translation made by me of the priority document of the Japanese
Patent Application No. 2003-041666, filed on February 19, 2003.

4. I declare further that all statements made herein of
my own knowledge are true, and that all statements made on
information and belief are believed to be true; and further that
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Date: May 8, 2008

Name: Emiko Amano
Emiko Amano

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[INVENTOR]
[Domicile or Residence] c/o FUJITSU TEN, LTD.,
2-28, Goshodori 1-chome, Hyogo-ku,
Kobe-shi, Hyogo
[Name] YOKOYAMA, Yoshihiko

[INVENTOR]
[Domicile or Residence] c/o FUJITSU TEN, LTD.,
2-28, Goshodori 1-chome, Hyogo-ku,
Kobe-shi, Hyogo
[Name] TOYOTA, Mitsuhiro

[APPLICANT FOR PATENT]
[Identification No.] 000237592
[Name] FUJITSU TEN, LTD.

[AGENT]
[Identification No.] 100075557
[Patent Attorney]
[Name] SAIKYO, Keiichiro
[Phone] 06-6268-1171

[AGENT]
[Identification No.] 100072235
[Patent Attorney]
[Name] SUGIYAMA, Takeyoshi

[AGENT]
[Identification No.] 100101638
[Patent Attorney]
[Name] HIROSE, Minetaro

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[LIST OF THE ATTACHED DOCUMENTS]

[Item]	Specification	1
[Item]	Drawing(s)	1
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SPECIFICATION

[DOCUMENT] SPECIFICATION

[TITLE OF THE INVENTION]

ACTUATOR FOR OPTICAL PICKUP

[CLAIMS]

[Claim 1] An actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens to move inward or outward in a diameter direction of the optical disk, by a unipolar face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein the track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk.

[Claim 2] An actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens to move inward or outward in a diameter direction of the optical disk, by a unipolar face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein at least one of the focus coil and the track coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction.

[Claim 3] An actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens

to move inward or outward in a diameter direction of the optical disk, by a unipolar face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein the track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk; and

at least one of the focus coil and the track coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction.

[Claim 4] The actuator for the optical pickup of claim 1 or 3, wherein the lens has a flat flange on a periphery; and

the one side end of the track coil locates in a range

of a flange portion.

[Claim 5] The actuator for the optical pickup of claim 3, wherein the wound line shape is a flat hexagon including the long sides.

[Claim 6] An actuator for an optical pickup comprising:

a holder having, on a surface facing the optical disk, a holding portion for holding an outer peripheral portion of the lens from a side of the other surface, and an opening portion for an optical path about an optical axis of the lens, inside the holding portion in a diameter direction,

the holder further having, around the optical path, a bobbin portion for winding the focus coil, and a bobbin portion for winding a track coil around which the track coil is wound about an axis parallel to the long side of the wound line shape of the focus coil.

[DETAILED DESCRIPTION OF THE INVENTION]

[0001]

[Technical field to which the invention belongs]

The present invention relates to an actuator for an optical pickup which displaces a lens in order to read

or write information from or to an optical disk.

[0002]

[Prior art]

For the purpose of reading information from an optical disk such as a CD (compact disk) and a DVD (digital versatile disk) and recording information to the optical disk, an optical pickup has been used since before. The optical pickup is provided with a lens for condensing light onto an information record track of the optical disk, and is moved in a direction of the diameter of the optical disk by an external mechanism. To securely access information densely recorded on the optical disk, the optical pickup itself is also provided with a focusing mechanism which displaces the lens along an optical axis so that the lens moves close to or away from the surface of the optical disk, and an actuator which enables tracking of displacing the lens outward or inward in the diameter direction of the optical disk.

[0003]

Fig. 4 shows an enlarged schematic structure of a conventional optical pickup 1. In the optical pickup 1, a lens 2 is held so as to face an optical disk which locates upward in Fig. 4. The lens 2 is held by a lens holder 3, which holds a peripheral portion of the lens 2. Around the lens holder 3, a focus coil 4 is wound

about an optical axis of the lens 2. A pair of track coils 5 are also wound around the lens holder 3 about an axial line parallel to long sides of the focus coil 4 which is substantially rectangular. On both sides of the pair of track coils 5, terminals 6 for applying an electric current to the focus coil 4 and the track coils 5 are disposed. Front ends of suspension wires 7 which have electrical conductivity and elasticity are joined to the terminals 6, respectively.

[0004]

The optical pickup 1 of Fig. 4 is supported in an elastic state by the suspension wires 7 between magnets 8, 9, which are plate-like permanent magnets placed so as to face each other as shown by a phantom line. The magnets 8, 9 are magnetized in a direction of plate thickness so that facing surfaces become at the same magnetic pole. A magnetic circuit structured by the pair of magnets 8, 9 as described above is referred to as a unipolar face-to-face type of magnetic circuit.

[0005]

Fig. 5 shows a cross sectional structure of an area around a portion which holds the lens 2 in the optical pickup 1 of Fig. 4. The lens holder 3 holds a flange portion disposed to the periphery of the lens 2. The track coil 5 has a side end in a position more outward

in the diameter direction than the flange portion of the lens 2, and is wound around to a position further outward in the diameter direction.

[0006]

In Fig. 6, (a) shows a direction of a magnetic flux B generated in the unipolar face-to-face type of magnetic circuit, and (b) shows a force generated at the focus coil 4. As shown in (a), the magnets 8, 9 are placed so that magnetic poles of the same polarity face each other, and therefore, the magnetic fluxes B generated from magnetic pole surfaces repel each other and curve spreading from the center to the outside. By placing the focus coil 4 having a substantially rectangular wound line shape in a space between the magnetic pole surfaces where the magnetic fluxes B are generated as described above, and applying an electric current thereto, a force is generated according to Fleming's left-hand rule by an electromagnetic mutual action of the electric current and the magnetic fluxes, and the focus coil 4 is driven.

[0007]

It is general that the wound line shape of the focus coil 4 is rectangular basically, and substantially, only corners are curved. In the case of, for example, angularly displacing a portion corresponding to the lens holder about an axial line which is parallel to the

optical axis and thereby enabling a plurality of objective lenses to switch, there is a case that track coils having a wound line shape including a lot of curved portions are used (refer to the patent document 1, for example).

[0008]

[Patent document 1]

Japanese Unexamined Patent Publication JP-A 8-321062

[0009]

[Problems that the invention is to solve]

According to the optical pickup 1 as shown in Fig. 4, when displaced while the optical axis of the lens 2 keeps perpendicular to the surface of the optical disk, the lens 2 can form an ideal spot shape on the optical disk by reducing light from a light source such as laser light, with the result that it is possible to secure a higher reading performance. In other words, it is important to displace the lens 2 while keeping the lens parallel to the surface of the optical disk. However, as to keeping the lens 2 parallel, the actuator which generates a force in the unipolar face-to-face type of magnetic circuit has problems as described below.

[0010]

1) As shown in Fig. 6(b), the strength and direction

of the magnetic flux B passing through the track coil 5 deviates more from a direction perpendicular to the surfaces of the magnets 8, 9 in a position farther away from the center of a magnetic field. Therefore, as the track coil 5 is placed close to the center of the magnetic field, the lens 2 can be displaced in parallel to the surface of the optical disk. However, in a case where the lens holder 3 has the structure as shown in Fig. 5, the track coil 5 is blocked by the lens 2, and therefore, there is a restriction that the track coil 5 cannot be placed more inward than the lens 2 in the diameter direction. Although making the magnets 8, 9 larger with respect to the track coil 5 enables placement of the track coil 5 in a position relatively closer to the center of the magnetic field, it hinders miniaturization.

[0011]

2) On the other hand, at the focus coil 4, because of the wound line shape thereof, unnecessary forces are generated by the magnetic fluxes B on both sides which do not face the magnetic pole surfaces of the magnets 8, 9, that is, on short sides in Fig. 6(b). Since these unnecessary forces vary in accordance with a distance from the center of the magnetic field, when the lens 2 is displaced in a direction of placing the track coils 5, that is, a direction parallel to the long sides of

the focus coil 4, the unnecessary forces generated on the short sides do not keep balance any more, and become forces to tilt the lens 2 with respect to the optical axis. When the lens 2 is tilted with respect to the optical axis, it is impossible to form the aforementioned ideal spot shape, and it becomes difficult to secure a high reading performance. In order to make the force balance hard to be destroyed even though the lens 2 is moved, there is a need to use the magnets 8, 9 having large magnetic pole surfaces, which hinders miniaturization.

[0012]

An object of the present invention is to provide an actuator for an optical pickup which is capable of securing a high reading performance even when magnets are miniaturized.

[0013]

[Means of solving the problems]

The invention provides an actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens to move inward or outward in a

diameter direction of the optical disk, by a unipolar face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein the track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk.

[0014]

According to the invention, an actuator for an optical pickup is provided with a track coil for driving a lens to move inward or outward in a diameter direction of an optical disk. The track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk. Since the one side end of the track coil locates more inward in the diameter direction than the outmost periphery of the lens, it becomes close to

the optical axis of the lens and close to the center of a magnetic field formed by a unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace in such a manner that the optical axis is hard to be tilted and secure high reading accuracy. Since it is possible to place the track coil so as to be close to the optical axis of the lens, it is possible to reduce the size and weight of the optical pickup. Since a placement position of the track coil is set more outward than an optical path about the optical axis of the lens, it is possible to avoid that the track coil hinders reading or writing of information via the lens in the optical pickup.

[0015]

Further, the invention provides an actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens to move inward or outward in a diameter direction of the optical disk, by a unipolar face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein at least one of the focus coil and the track

coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction.

[0016]

According to the invention, an actuator for an optical pickup is provided with a focus coil for driving a lens to move close to or away from an optical disk, and a track coil for driving to move inward or outward in a diameter direction of the optical disk. At least one of the focus coil and the track coil has a wound line shape such that side portions facing magnetic pole surfaces on both sides of a unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of facing linear portions bulge outward in the diameter direction. Magnetic fluxes generated perpendicularly from the respective magnetic pole surfaces act on the linear portions, which are long sides of the wound line shape. Because of an electromagnetic mutual action of the magnetic fluxes and an electric current flowing through

the long sides, a force to displace the lens in the direction of the optical axis is generated. The middle parts of the portions which join both the ends of the linear portions bulge outward in the diameter direction. At these portions, the direction of the magnetic flux formed between the magnetic pole surfaces of the unipolar face-to-face type of magnetic circuit also deviates outward in the middle between the magnetic pole surfaces, with the result that the deviating direction of the magnetic flux and the wound line bulging in the middle parts outward in the diameter direction form a small angle and become almost parallel. Becoming almost parallel decreases the electromagnetic mutual action of the magnetic flux and the electric current, so that it is possible to decrease a force to tilt the optical axis of the lens and secure high reading accuracy.

[0017]

Further, the invention provides an actuator for an optical pickup for reading or recording information from or to an optical disk, the actuator comprising: a focus coil for driving a lens for condensing light onto an information record track of the optical disk, to move close to or away from the optical disk; and a track coil for driving the lens to move inward or outward in a diameter direction of the optical disk, by a unipolar

face-to-face type of magnetic circuit having magnetic pole surfaces of same polarity facing each other,

wherein the track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk; and

at least one of the focus coil and the track coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction.

[0018]

According to the invention, an actuator for an optical pickup is provided with a track coil for driving a lens to move inward or outward in a diameter direction of an optical disk, and a focus coil for driving the lens to move close to or away from the optical disk.

[0019]

The track coil is wound around so that one side end thereof locates more inward in the diameter direction than an outmost periphery of the lens and more outward than an optical path about an optical axis of the lens, and another side end thereof locates outward in the diameter direction of the lens, on one surface of the lens whose another surface faces a surface of the optical disk. Since the one side end of the track coil locates more inward in the diameter direction than the outmost periphery of the lens, it becomes close to the optical axis of the lens and close to the center of a magnetic field formed by a unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace in such a manner that the optical axis is hard to be tilted and secure high reading accuracy. Since it is possible to place the track coil so as to be close to the optical axis of the lens, it is possible to reduce the size and weight of the optical pickup. Since a placement position of the track coil is set more outward than an optical path about the optical axis of the lens, it is possible to avoid that the track coil hinders reading or writing of information via the lens in the optical pickup.

[0020]

At least one of the focus coil and the track coil

has a wound line shape such that side portions facing magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of facing linear portions bulge outward in the diameter direction. Magnetic fluxes generated perpendicularly from the respective magnetic pole surfaces act on the linear portions, which are long sides of the wound line shape. Because of an electromagnetic mutual action of the magnetic fluxes and an electric current flowing through the long sides, a force to displace the lens in the direction of the optical axis is generated. The middle parts of the portions which join both the ends of the linear portions bulge outward in the diameter direction. At these portions, the direction of the magnetic flux formed between the magnetic pole surfaces of the unipolar face-to-face type of magnetic circuit also deviates outward in the middle between the magnetic pole surfaces, with the result that the deviating direction of the magnetic flux and the wound line bulging in the middle parts outward in the diameter direction form a small angle and become almost parallel. Becoming almost parallel decreases the electromagnetic mutual action of the magnetic flux and

the electric current, so that it is possible to decrease a force to tilt the optical axis of the lens and secure high reading accuracy.

[0021]

Further, the invention is characterized in that the lens has a flat flange on a periphery; and

the one side end of the track coil locates in a range of a flange portion.

[0022]

According to the invention, a lens has a flat flange on a periphery, and since a track coil is placed so as to overlap a flange portion, it is possible to downsize the track coil in a range of not hindering an optical action of the lens.

[0023]

Further, the invention is characterized in that the wound line shape is a flat hexagon including the long sides.

[0024]

According to the invention, in at least one of the focus coil and the track coil, it is possible, at the long sides of the hexagon of the wound line shape, to make an electromagnetic mutual action perpendicularly to the magnetic fluxes generated from the magnetic pole surfaces and efficiently generate a force to drive the

lens, and it is possible, at the portions which join both the ends of the long sides, to decrease an unnecessary force generated by the electromagnetic mutual action with the magnetic fluxes at linear portions slanted according to the curving magnetic fluxes and make the tilt of the optical axis of the lens small.

[0025]

Further, the invention provides an actuator for an optical pickup comprising:

a holder having, on a surface facing the optical disk, a holding portion for holding an outer peripheral portion of the lens from a side of the other surface, and an opening portion for an optical path about an optical axis of the lens, inside the holding portion in a diameter direction,

the holder further having, around the optical path, a bobbin portion for winding the focus coil, and a bobbin portion for winding a track coil around which the track coil is wound about an axis parallel to the long side of the wound line shape of the focus coil.

[0026]

According to the invention, the outer peripheral portion of the lens member is held by the holding portion of the holder, the focus coil is wound around the bobbin portion for winding the focus coil, and the track coil

is wound around the bobbin portion for winding the track coil, whereby it is possible to form an optical pickup which is small in size and in which the tilt of the optical axis of the lens is small.

[0027]

[Embodiment of the invention]

Fig. 1 shows a schematic structure of an optical pickup 11, which is an embodiment of the present invention. The optical pickup 11 of the present embodiment also uses a driving force generated by an electromagnetic mutual action between magnetic pole surfaces of a unipolar face-to-face type of magnetic circuit in the same manner as the conventional optical pickup 1 shown in Fig. 4. In the optical pickup 11, a lens 12 which is transparent and made of synthetic resin is held so as to face an optical disk locating upward in Fig. 1. The lens 12 is held so that an optical axis 12a thereof becomes perpendicular to the surface of the optical disk. The lens 12 is held by a lens holder 13 made of synthetic resin, which holds a peripheral flange portion 12b of the lens 12. Around the lens holder 13, a focus coil 14 is wound about the optical axis 12a of the lens 12.

[0028]

A wound line shape of the focus coil 14 of the

embodiment is a substantially flat hexagon, and long side portions 14a, 14b face each other in parallel. Both ends of the long side portions 14a, 14b are joined by two short side portions 14c, 14d; 14e, 14f, respectively. The short side portions 14c, 14d; 14e, 14f are slanted so that angles θ formed by the short side portions and the long side portions 14a, 14b become larger than 90° .

[0029]

About an axial line parallel to the long side portions 14a, 14b of the focus coil 14, a pair of track coils 15 are wound around the lens holder 13. Inner side ends of the pair of track coils 15 locate within a range of the flange 12b of the lens 12. On both sides of the pair of track coils 15, terminals 16 for applying an electric current to the focus coil 14 and the track coils 15 are disposed. Front ends of suspension wires 17 having electrical conductivity and elasticity are joined to the terminals 16, respectively.

[0030]

The optical pickup 11 is supported in an elastic manner by the suspension wires 17 between magnets 18, 19, which are plate-like permanent magnets placed so as to face each other as shown by a phantom line. In the same manner as the magnets 8, 9 of Fig. 4, the magnets 18, 19 are magnetized in a direction of plate thickness

so that facing surfaces are at the same magnetic pole.

[0031]

Fig. 2 shows a cross sectional structure of an area around a portion holding the lens 12 in the optical pickup 11 of Fig. 1. On the surface of the lens holder 13, a holding portion 13a which holds the flange portion 12b disposed to the periphery of the lens 12 is formed. In the center of the holding portion 13a, an opening portion 13b which faces a portion more inward than the flange 12b of the lens 12 is formed. From the opening portion 13b to the inside of the lens holder 13, an optical path portion 13c is formed along the optical axis 12a. A focus coil bobbin portion 13d around which the focus coil 14 is wound is formed around the optical path portion 13c about the optical axis, and formed so that a cross sectional shape perpendicular to the optical axis 12a becomes a flat hexagon. A track coil bobbin portion 13e around which the tracking coil 15 is wound is formed about an axial line perpendicular to the optical axis 12a, and outward in the diameter direction from the range of the flange portion 12b of the lens 12. The lens 12 may not be provided with the flange 12b. On this occasion, the holding portion 13a holds a peripheral portion inside the outmost periphery of the lens 12. The opening portion 13b is formed so as to face a portion more inward

than the peripheral portion. The track coil bobbin portion 13e is formed within a range where the holding portion 13a is disposed.

[0032]

That is to say, the track coil 15 is wound around so that one side end thereof locates more inward in the diameter direction than the outmost periphery of the lens 12 and more outward than an optical path about the optical axis 12a of the lens 12, and the other side end thereof locates outward in the diameter direction of the lens 12, on one surface of the lens 12 whose other surface faces the surface of the optical disk. Since the one side end of the track coil 15 locates more inward in the diameter direction than the outmost periphery of the lens 12, it locates close to the optical axis 12a of the lens 12 and close to the center of a magnetic field formed in the unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace so that the optical axis 12a is hard to be tilted and secure high reading accuracy. Since it is possible to place the track coil 15 so as to be close to the optical axis 12a of the lens 12, it is possible to reduce the size and weight of the optical pickup 11. Since the track coil 15 is placed more outward than the optical path about the optical axis 12a of the lens 12, it is possible to

avoid that the track coil 15 hinders reading or writing of information via the lens 12 in the optical pickup 11.

[0033]

Fig. 3 shows a force generated at the focus coil 14 having a hexagonal wound line shape. Since the magnets 18, 19 are placed so that magnetic poles of the same polarity face each other in the same manner as the magnets 8, 9 of Fig. 6(a), magnetic fluxes B generated from the magnetic pole surfaces repel each other and curve spreading from the center to the outside. In the case of placing the focus coil 14 having a substantially hexagonal wound line shape in a space between the magnetic pole surfaces where the magnetic fluxes B are generated as described above, and applying an electric current thereto, the direction of the electric current and the directions of the magnetic fluxes form small angles and become almost parallel with respect to the short sides 14c, 14d; 14e, 14f in positions where the magnetic fluxes B curve. A force generated according to Fleming's left-hand rule by an electromagnetic mutual action, which is calculated by an exterior operation of vectors, becomes zero in a complete parallel state. Since the angles formed by the electric current and the magnetic fluxes are small, a force to drive the short sides 14c, 14d; 14e, 14f is also small, with the result

that it is possible to make the optical axis 12a of the lens 12 hard to be tilted.

[0034]

In the wound line shape of the focus coil 14, both the ends of the parallel long side portions 14a, 14b can be joined by not only the linear short side portions 14c, 14d; 14e, 14f bulging outward in the diameter direction so as to become a hexagon, but also curved lines bulging outward in the diameter direction. Anyway, magnetic fluxes generated perpendicularly from the respective magnetic pole surfaces of the magnets 18, 19 act on the linear portions, which are the long side portions 14a, 14b of the focus coil 14. By the electromagnetic mutual action of the magnetic fluxes and the electric current flowing through the long side portions 14a, 14b, a force to displace the lens 12 along a direction of the optical axis 12a is generated. The portions which join both the ends of the linear long side portions 14a, 14b are shaped in such a manner that middle portions thereof bulges outward in the diameter direction. At these portions, the direction of the magnetic flux formed between the magnetic pole surfaces of the unipolar face-to-face type of magnetic circuit also deviates outward in the middle between the magnetic pole surfaces, with the result that the deviating direction of the magnetic flux and the

wound line whose middle portion bulges outward in the diameter direction form a small angle and become almost parallel. Becoming almost parallel decreases the electromagnetic mutual action of the magnetic flux and the electric current, with the result that it is possible to decrease a force to tilt the optical axis 12a of the lens 12 and secure high reading accuracy.

[0035]

Further, also in the direction of the axial line 12a of the lens 12, the magnetic fluxes B curve around a gap where the magnetic pole surfaces of the magnets 18, 19 face each other. Therefore, by shaping the wound line of the track coil 15 in such a manner that portions facing the magnetic pole surfaces of the magnets 18, 19 become linear and portions which join the linear portions are formed into a shape bulging outward in the diameter direction, for example, a hexagon, it is possible to suppress generation of an unnecessary force.

[0036]

[Effect of the invention]

As described above, according to the invention, since the one side end of the track coil locates more inward in the diameter direction than an outmost periphery of the lens, it becomes close to the optical axis of the lens and close to the center of a magnetic

field formed by the unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace in such a manner that the optical axis is hard to be tilted and secure high reading accuracy. Since it is possible to place the track coil so as to be close to the optical axis of the lens, it is possible to reduce the size and weight of the optical pickup.

[0037]

Further, according to the invention, at least one of the focus coil and the track coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction, so that it is possible to decrease a force to tilt the optical axis of the lens which force is generated at a portion where the direction of the magnetic flux deviates between the magnetic pole surfaces of the unipolar face-to-face type of magnetic circuit, and secure high reading accuracy.

[0038]

Further, according to the invention, since the one side end of the track coil locates more inward in the

diameter direction than an outmost periphery of the lens, it becomes close to the optical axis of the lens and close to the center of a magnetic field formed by the unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace in such a manner that the optical axis is hard to be tilted and secure high reading accuracy. Since it is possible to place the track coil so as to be close to the optical axis of the lens, it is possible to reduce the size and weight of the optical pickup. At least one of the focus coil and the track coil has a wound line shape such that side portions facing the magnetic pole surfaces on both sides of the unipolar face-to-face type of magnetic circuit are linear long sides parallel to the magnetic pole surfaces, respectively, and middle parts of portions which join both ends of the facing linear portions bulge outward in the diameter direction, so that it is possible to decrease a force to tilt the optical axis of the lens by the electromagnetic mutual action with deviating magnetic fluxes and secure high reading accuracy.

[0039]

Further, according to the invention, since the track coil is placed so as to overlap the flange portion on the periphery of the lens, it is possible to downsize the track coil.

[0040]

Further, according to the invention, the wound line shape of the focus coil and the track coil is a flat hexagon, and it is possible, at the parallel long side portions facing the magnetic pole surfaces of the unipolar face-to-face type of magnetic circuit, to efficiently drive the lens, and it is possible, at the portions which join both the ends of the long sides, to decrease an unnecessary force generated by the electromagnetic mutual action with the curving magnetic fluxes and make the tilt of the optical axis of the lens small.

[0041]

Further, according to the invention, the focus coil and the track coil are wound around a holder for holding the lens, whereby it is possible to form an optical pickup which is small in size and in which the tilt of the optical axis of the lens member is small.

[BRIEF EXPLANATION OF THE DRAWINGS]

[Fig. 1]

A perspective view showing a schematic structure of an optical pickup 11, which is an embodiment of the present invention.

[Fig. 2]

A cross sectional view taken from a direction

perpendicular to an optical axis 12a to show an area around a portion holding a lens 12 in the optical pickup 11 of Fig. 1.

[Fig. 3]

A schematic cross sectional view taken from a direction parallel to the optical axis 12a of the lens 12 to show a force acting on a focus coil 14 in the optical pickup 11 of Fig. 1.

[Fig. 4]

A perspective view showing a schematic structure of a conventional optical pickup 1.

[Fig. 5]

A cross sectional view taken from a direction perpendicular to an optical axis to show a structure of an area around a portion holding a lens 2 in the optical pickup 1 of Fig. 4.

[Fig. 6]

Schematic cross sectional views taken from a direction parallel to the optical axis of the lens 2 to show a direction of a magnetic flux B generated between magnets 8 and 9 and a force acting on a focus coil 4 in the optical pickup 1 of Fig. 4.

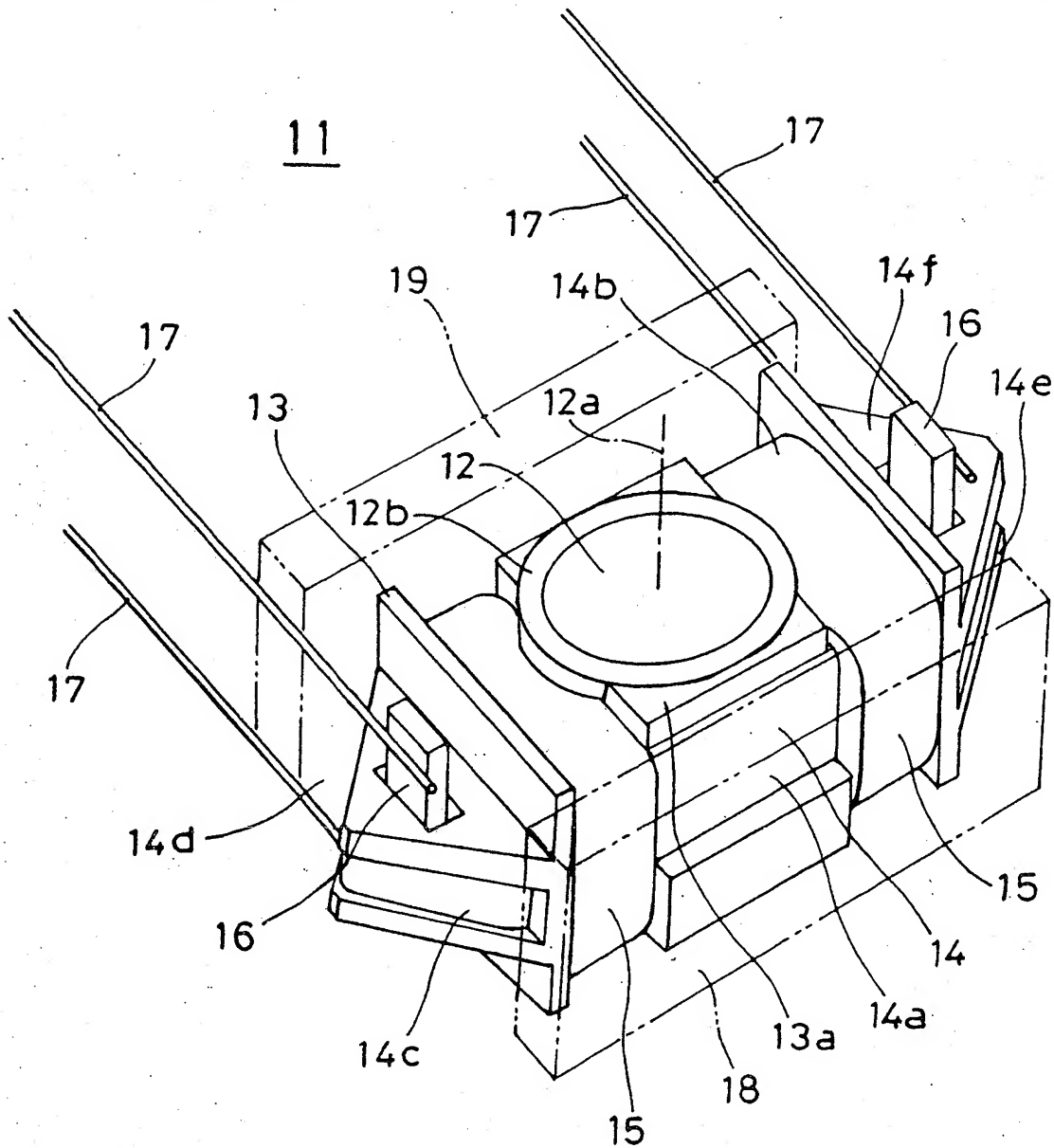
[Explanation of numerals]

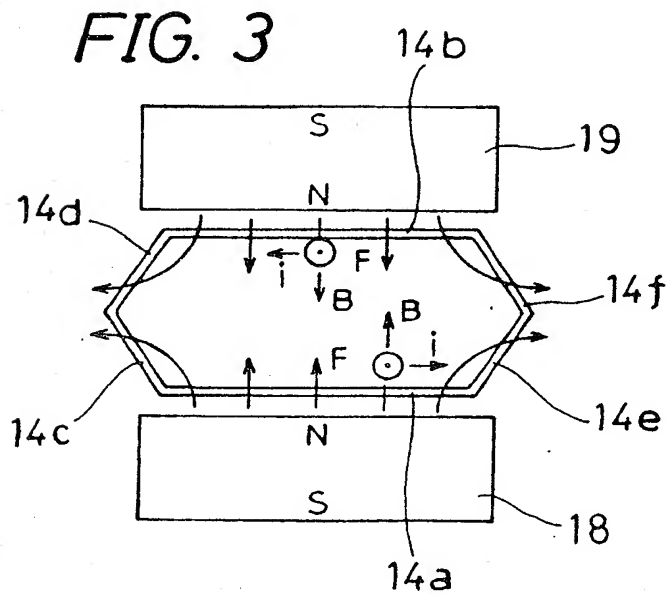
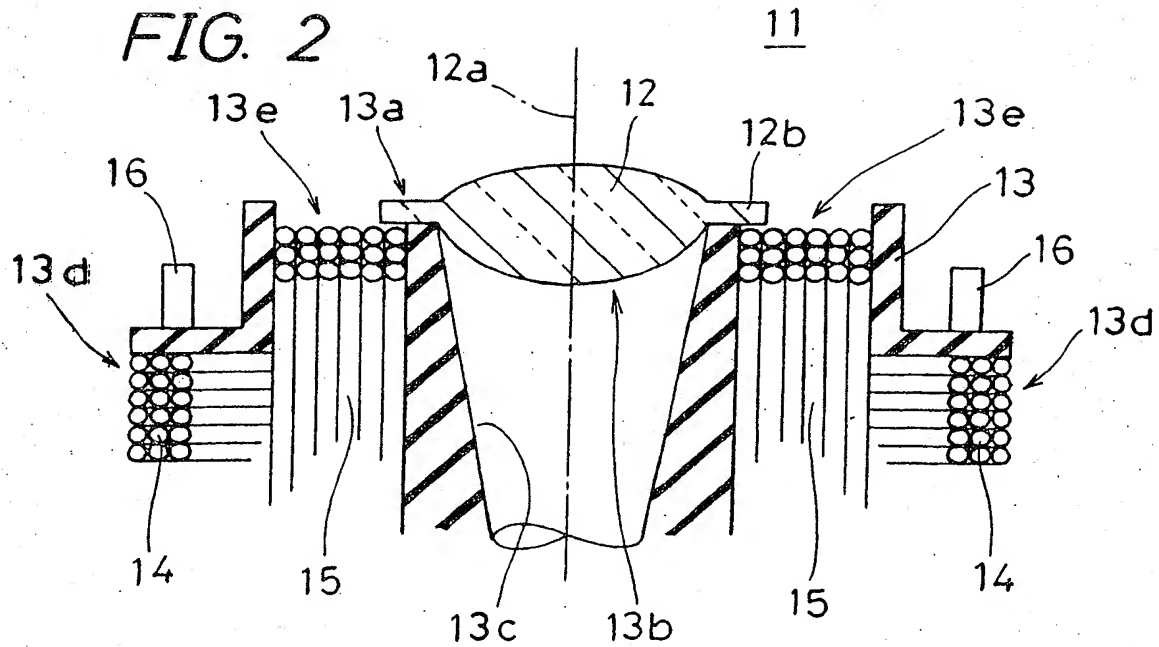
11 optical pickup

12 lens

12a optical axis
12b flange
13 lens holder
13a holding portion
13b opening portion
13d focus coil bobbin portion
13e track coil bobbin portion
14 focus coil
14a, 14b long side portion
14c, 14d, 14e, 14f short side portion
15 track coil
18, 19 magnet

FIG. 1





B: MAGNETIC FLUX

i: COIL ELECTRIC CURRENT

F: DRIVING FORCE

(⊙: DIRECTION FROM SHEET SURFACE TO FRONT

(⊗: DIRECTION FROM SHEET SURFACE TO BACK

FIG. 4

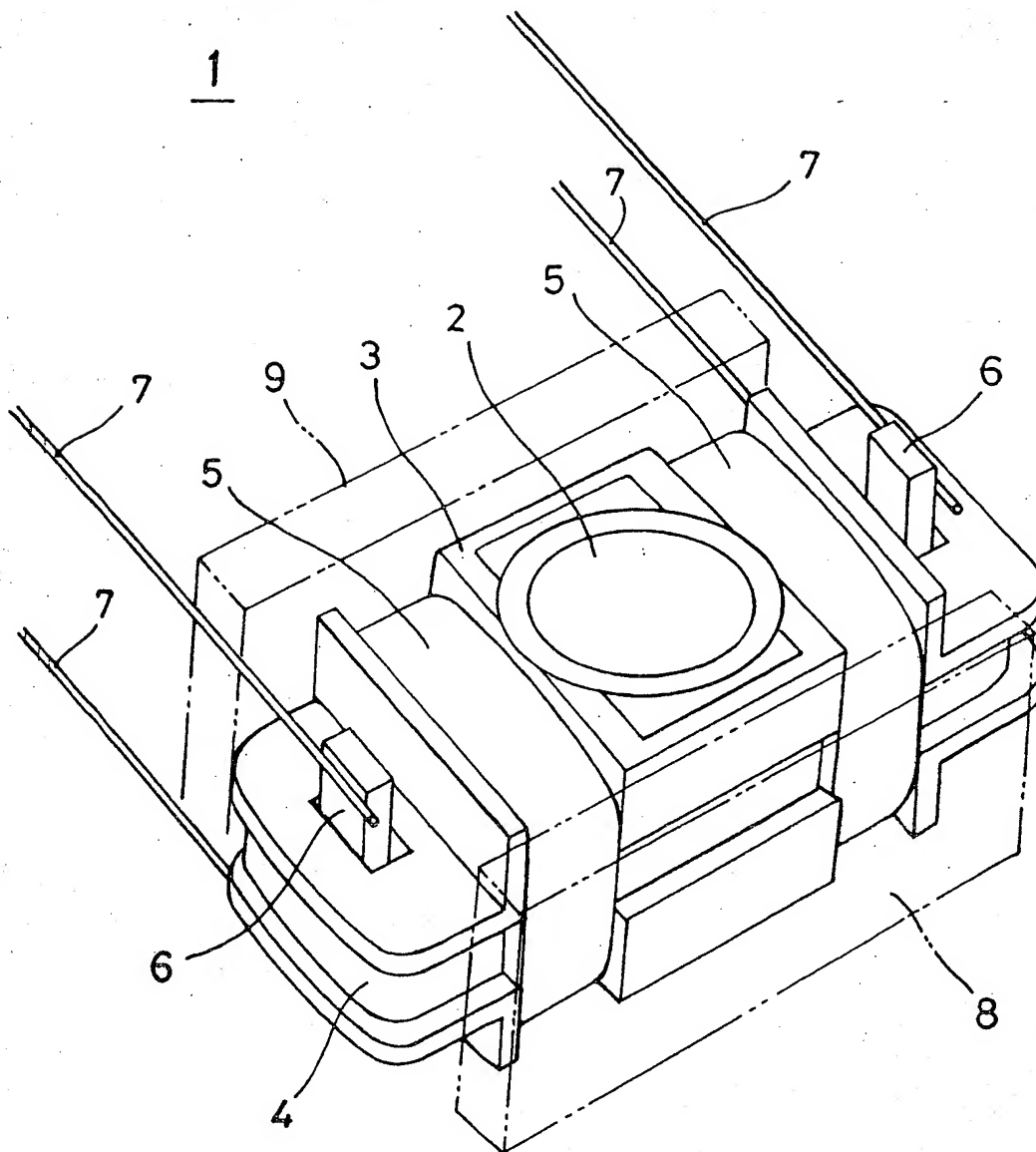


FIG. 5

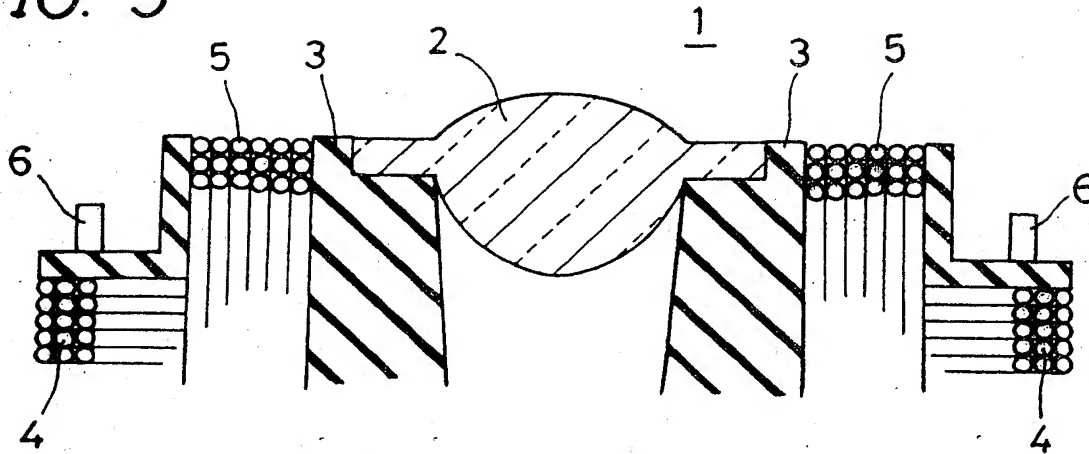


FIG. 6A

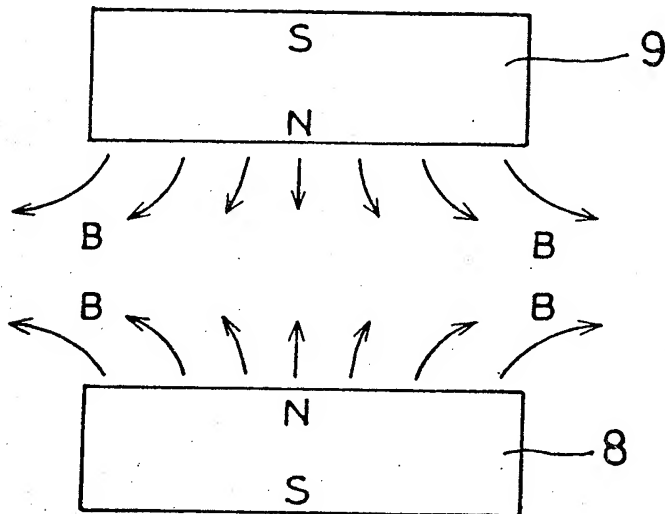
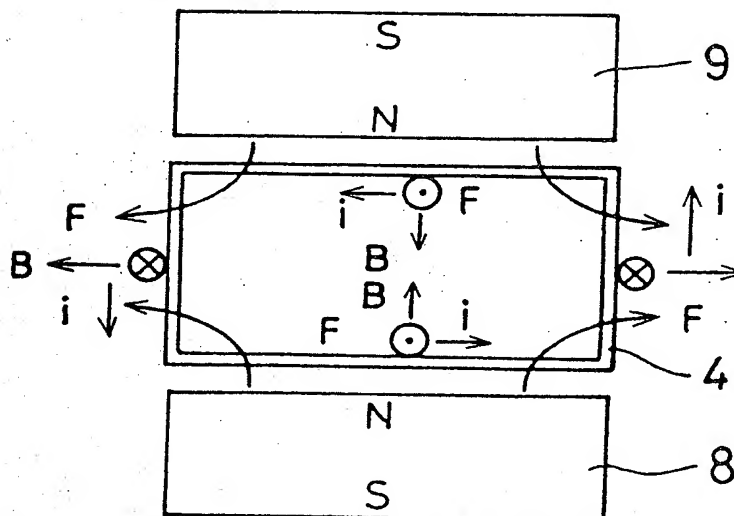


FIG. 6B



B: MAGNETIC FLUX
 i: COIL ELECTRIC CURRENT
 F: DRIVING FORCE
 (○): DIRECTION FROM SHEET SURFACE TO FRONT
 (⊗): DIRECTION FROM SHEET SURFACE TO BACK

[DOCUMENT] ABSTRACT

[ABSTRACT]

[PROBLEM] To secure a high reading performance in an optical pickup even if magnets are miniaturized.

[SOLUTION] In an optical pickup 11, around a lens holder 13 which holds a lens 12, track coils 15 are wound from a range of a flange 12b of the lens 12 to the outside in a diameter direction. The track coils 15 become close to an optical axis 12a of the lens 12 and close to the center of a magnetic field formed in a unipolar face-to-face type of magnetic circuit, with the result that it is possible to displace so that the optical axis 12a is hard to be tilted and secure high reading accuracy. By forming a wound line shape of a focus coil 14 and the track coils 15 into a hexagon or the like, it is possible to make curving magnetic fluxes generated around magnetic pole surfaces hard to affect in the unipolar face-to-face type of magnetic circuit.

[FIGURE TO BE PUBLISHED] Fig. 1